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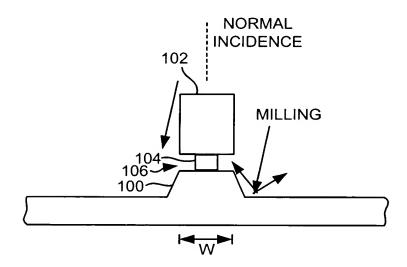


FIG. 1

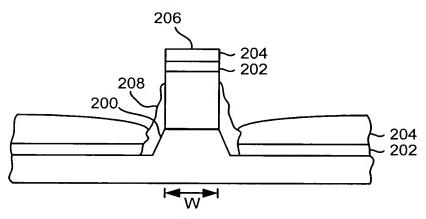


FIG. 2

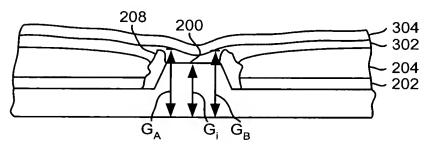
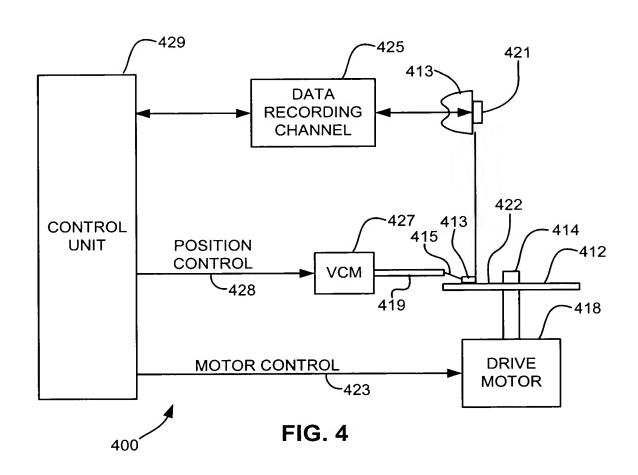


FIG. 3

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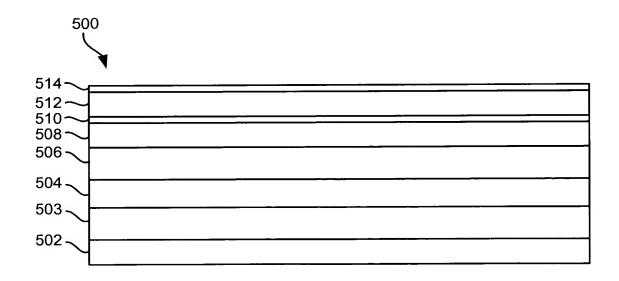


FIG. 5

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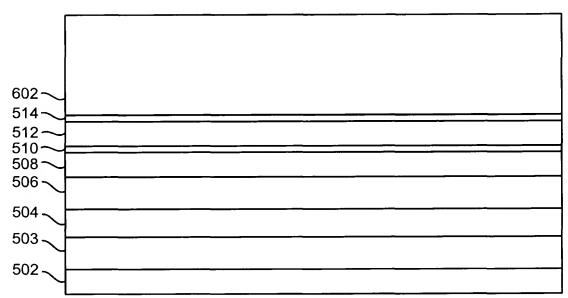


FIG. 6

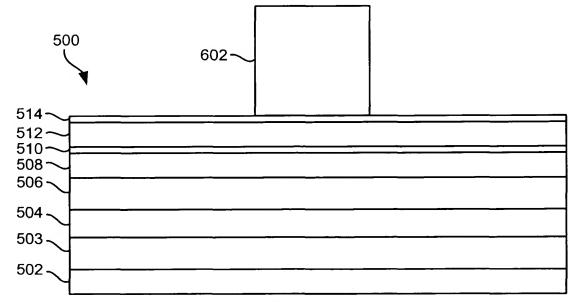
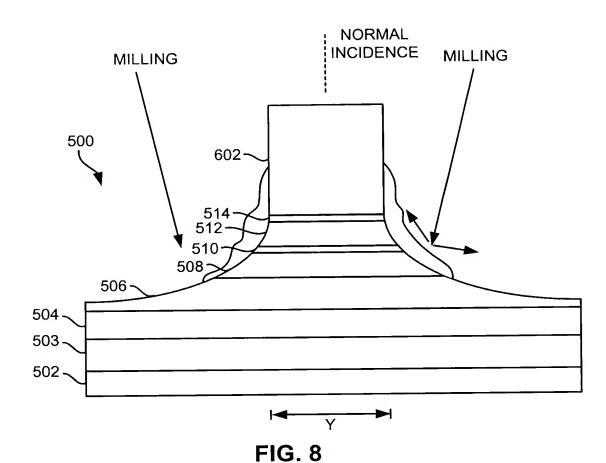


FIG. 7

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MILLING FIG. 9

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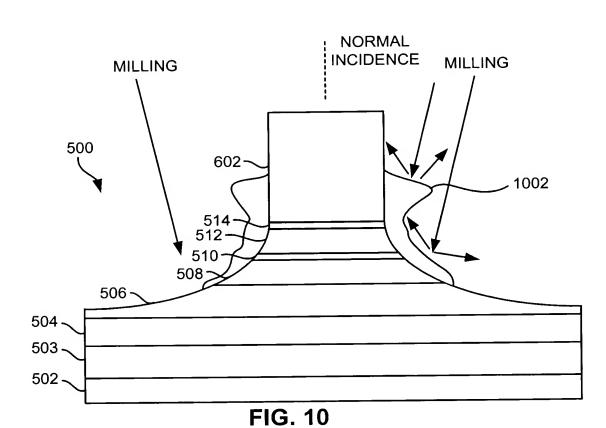


FIG. 11

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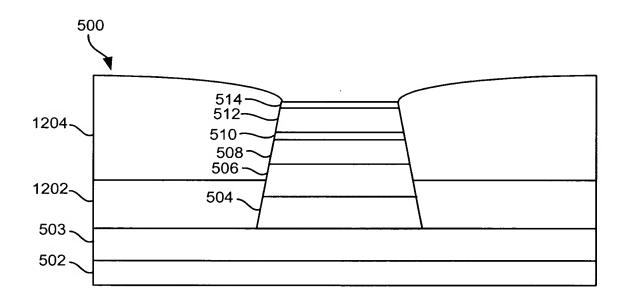


FIG. 12